

## Fitting Recommendation for Flat Woven Carpets

1. Flat woven carpets differ from loop pile carpets and velours carpets. Therefore please observe the details of this fitting instruction.
2. The carpet fitter and the customer respectively has a duty to inform Bentzon Carpets ApS of any defects and weaving faults before start of the work.
3. If in spite of the most careful transport wrapping the carpets should arrive in a damaged condition, please make a note of this on the delivery note of the forwarder immediately and only accept the goods with reservations. Only if such reservations have been made, there is a possibility of keeping the forwarder responsible of the damage.
4. Fitting of the flat weave:  
Before you do any cutting, the carpet must be checked for visible defects. Common production-related tolerances (e.g. colour change of a batch) should not be treated as a defect. Any defects must be reported immediately before the cutting. Once the carpet has been cut or fitted, no visible defects can be accepted.

### 4.1. Laying the carpet lengths

Unless any special agreements have been made, the arrangement of the carpet lengths and the direction of the individual lengths is the responsibility of the carpet fitter. However, the carpet lengths should always be fitted in the same direction within one room unit. We recommend fitting the carpet in all rooms or levels in one direction only, due to the clearly visible texture of the carpet.

### 4.2. Fitting

Cutting the seams: We recommend cutting the edges of the carpet lengths separately and suggest proceeding as follows: Cut approx. 2-3 cm precisely and in parallel from the roughly pre-cut edges on the right and left hand side of the length of carpet. Place a long roll-up steel straightedge (8 cm wide) precisely along the edge of the carpet length. Cut along this straightedge with a sharp trapezoidal knife.

If you are not able to cut through the edge of the carpet length completely, cut again by guiding a sharp hook-type cutter precisely along the original cut.

Due to the manufacturing technique always **avoid cutting head seams**. However, if this is unavoidable (e.g. doorways, etc.), use **metal binding strips**.

### 5. Adhesive

We recommend (only for textile backing) B 1 toothing for applying the adhesive as

otherwise the glue might come through the material. When laying down the lengths ensure that the adhesive is not pushed up onto the seam. Immediately remove any adhesive with water, if necessary.

### **Attention!**

Never use a double headed stretcher or seam staples, as otherwise the fibre filaments could be damaged.

Do not rub with a hammer as the frictional heat may produce permanent stripes.

- \* Lay the seams carefully by hand into the adhesive layer. The use of carpet stretchers, seam staples or treading on the seam area with shoes may cause permanent damage of the surface of the carpet.
- \* The carpet lengths must be fitted in the same direction.
- \* If you use a too thick layer of adhesive when laying the carpet, there is a risk of the adhesive being pushed up onto the seam. If this happens, the adhesive must immediately be removed completely with water.
- \* If additional building work is to take place after the carpet has been fitted, protect the carpet from soiling.

### **Attention!**

The flat weave is easily damaged by the mechanical action of sharp-edged, heavy objects. Therefore, do not, for example, push furniture over the carpet, as this will cause irreparable damage.

- \* Adhesive: Toothing B1 or 0
- \* Maintenance: Always only use the smooth nozzle of the vacuum cleaner – **never a brush roller**

## 6. Reservation of the fitting recommendations

The manufacturer does not accept any liability for damage resulting from non-observance of these fitting instructions. The information given in these fitting instructions is of a general nature only.